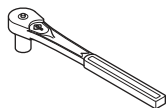
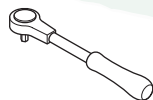


0108-0593

3" ROUND TUBE*Raptor*
Series**Components:**Step Bar -
Driver Side
Qty 1Rear
Bracket
Qty 2Step Bar -
Passenger Side
Qty 1Thread Mount
Plate
Qty 4Front
Bracket
Qty 2**Hardware:**M14 x 60MM
Hex Head Bolt
Qty 4M12 x 40MM Hex
Head Bolt
Qty 8M14 Lock
Washer
Qty 4M12 Lock
Washer
Qty 8M14 Flat
Washer
Qty 4M12 Flat
Washer
Qty 8**Tools Required:**

RATCHET

TORQUE
WRENCH

22MM SOCKET



19MM SOCKET

Torque Specifications:

For Rocker Panel Mount Installations
M8 through M12 bolts and nuts are set to 15-20 ft lbs.

Note: When installing the brackets and bars, all hardware must be left loose until all the items are attached.

1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

3. Begin installation on the passenger's side.

4. Attach the step bars to the brackets using one (1) M14x60MM Hex Hex Bolt, one (1) M14 Lock Washer and one (1) M14 Flat Washer per bracket as shown (4). Leave loose.

5. Place the Mount Plates through the underside of the suspension so that the holes line up as shown. Attach the brackets to the Mount Plates using two (2) M12x40MM Hex Head Bolts, two (2) M12 Lock Washers and two (2) M12 Flat Washers per bracket as shown (5b).

Repeat these steps for drivers side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

