MAGNUM RT STEPS

Driver Side

Rear Mounting

Qty 2

Brackets (Long)

Step Bar

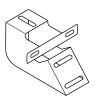
Qty 1

MAGNUM

Components:



Passenger Side Step Bar Qty 1



Front Mounting Brackets (Short) Qty 2



Front Armor Plates Qty 2

Hardware:



M10 Flat Washers Qty 4



M6 Lock Washers Qty 8



M10 Lock Washers Qty 4



M6 x 25MM **Button Head Bolts** Qty 8



M10 x 30MM Head Head Bolts Qty 4



RTSPN175 Bolt/Nut Plates Qty 4



M8 x 30MM Hex Head Bolts Qty 8



M8 Plastic **Push Nuts** Qty 4



M8 Flat Washers Qty 12



M8 Lock Washers Qty 12



M8 Hex **Head Nuts** Qty 4



M6 Hex **Head Nuts** Qty 8



M6 Flat Washers Qty 16

Tools Required:









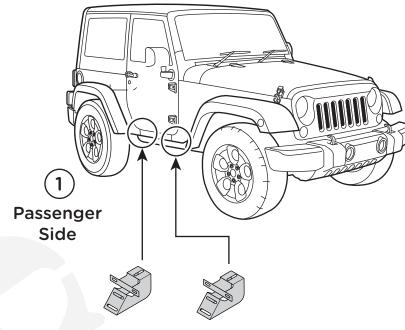




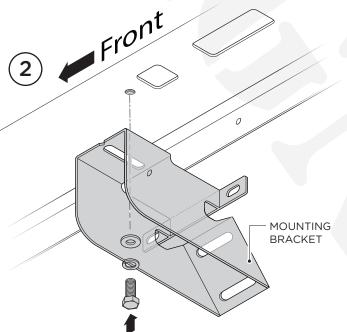
Torque Specifications: For Rocker Panel Mount Installations M8 through M12 bolts and nuts are set to 15-20 ft lbs. Remove all contents from the package and check steps for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

1. On passenger side of jeep, align Front and Rear Brackets to the mounting locations on the underside of the Jeep body as shown.



Rear Bracket (Long) Front Bracket (Short)

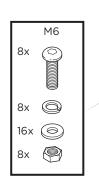


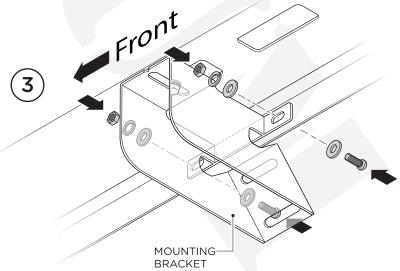
M8
4x
4x
4x
4x
6

2. Install the brackets to the body using the hardware provided. Start by fastening the bracket to the pre-threaded hole using one (1) M8 x 30MM Hex Head Bolt, one (1) M8 Lock Washer and one (1) M8 Flat Washer.

3. Attach the bracket to the pinch weld using two (2) M6 x 25MM Button Head Bolts, two (2) M6 Lock Washers, four (4) M6 Flat Washers and two (2) M6 Hex Head Nuts.

Repeat this procedure for the remaining brackets.





Installing the Step Bar

4. Line up mounting points on the step bar with the mounting holes in each bracket.

Fasten the step bar to each bracket using one (1) RTSPN175 Bolt/Nut Plate, one (1) Plastic Push Nut, one (1) M8 Hex Head Nut, two (2) M8 Lock Washers, two (2) M8 Flat Washers and one (1) M8 x 30MM Hex Head Bolt.

Adjust the bars front/back and up/down to desired placement. Once you have the step positioned, tighten until the split lock washer is flat between the bolt head and flat washer. Do not over tighten.

When all hardware is in place, everything must be tightened. See page 1 for torque specifications. Repeat these steps for opposite side installation.

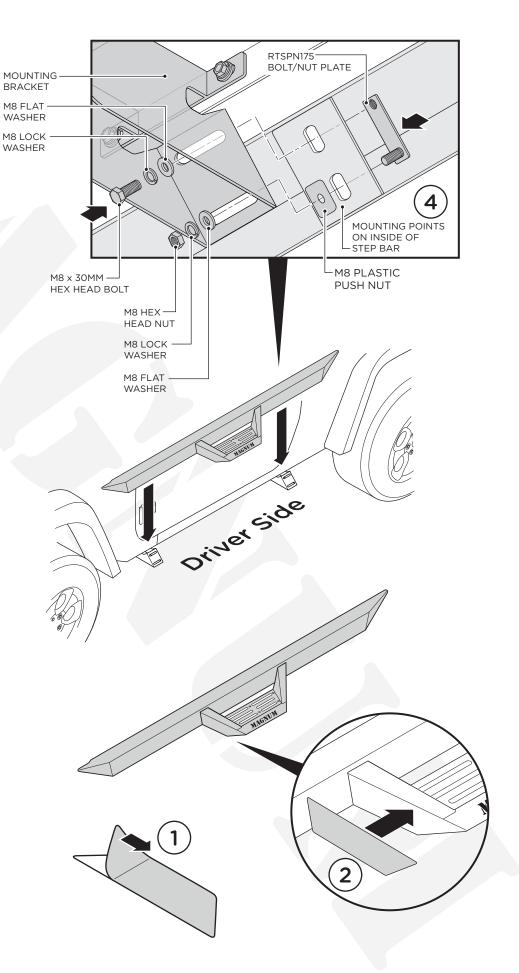
OPTIONAL:

If you wish to install the Front Armor Plates, begin by thoroughly cleaning the front side of the front step where the Front Armor Plate will attach.

- **1.** Remove adhesive protection from the Front Armor Plate.
- **2.** Carefully line up with the front side of the front step. Be careful not to let the side overhang as they could peel off over time.

Once lined up, firmly press the Front Armor Plate on the step to ensure complete adhesion.

Repeat these steps for opposite side.



SKU# RTS46JP 3 REV 3